

Product Data Sheet

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Identification no.

Sikafloor FTP

Sikafloor® FTP

Fast Track Primer

Description	Sikafloor FTP is a three-component, 36% solids, waterborne-epoxy. As a moisture vapor treatment, Sikafloor FTP will reduce water vapor levels from as high as 8 lbs. per 1.000 sq.ft. to below the acceptable level of 3 lbs. per 1.000 sq.ft in a single coat. This application requires a shotblasted surface.
Where to Use	<ul style="list-style-type: none"> ■ Use as a moisture vapor treatment under Sikafloor epoxy and urethane coatings as well as broadcast and troweled systems.
Advantages	<ul style="list-style-type: none"> ■ Low VOC ■ Eliminates the need for shotblasting prior to coating application as green concrete primer ■ Fast dry time ■ Low odor ■ Moisture tolerant ■ Meets ASTM C-309 requirement for use as a concrete curing compound
Chemical Resistance	No Chemical Resistance Guide for this product, requires over coating with a Sika flooring product or system.
How to Use Surface Preparation	<p>Surface must be clean, sound and dry. Remove dust, laitance, grease, curing compounds, bond inhibiting impregnations, waxes and any other contaminants. All projections, rough spots, etc should be dressed off to achieve a level surface prior to the application.</p> <p>Concrete - Should be cleaned and prepared to achieve a laitance and contaminant free, open textured surface by shot blasting to a minimum of (CSP-3 as per ICRI guidelines). Sweep and vacuum any remaining dirt and dust with a wet/dry vacuum. Removing residual dust will help ensure a tenacious bond between the primer and substrate. Whenever "shot-blasting" is utilized, be careful to leave concrete with a uniform texture. Over "blasting" will result in reduced coverage rates of the primer and/or subsequent topcoats. It is also possible that the texture of the "shot-blast pattern" may show through the last coat. This is known as "tracking". The compressive strength of the (existing) concrete substrate should be at least 3500 psi (24 MPa) at 28 days and at least 250 psi (1.7 MPa) in tension at the time of application of Sikafloor FTP.</p>

Typical Data

Shelf Life	2 years in original unopened container under proper storage conditions. Store dry between 40° - 90°F (5° - 32°C).
Pot Life	Approx. 2 hours @ 77°F (25°C) and 50% relative humidity
Packaging	Sikafloor FTP is packaged in pre-proportioned kits. The kit consists of a gallon can (3.78 L) of Resin and a short-filled five gallon (18.9 L) pail of Hardener. The kit will yield 4.75 gallons (17.9 L) of mixed product after the required reduction with water.
Coverage	As a Moisture Vapor Treatment : On a blasted surface, Fast Track Primer must yield approximately 150-200 sq.ft./gal. (45 m ² -61 m ² /3.78 L)
VOC (g/l)	ASTM D2369-07 0.2 g/l
Percent Solids	36%
Flash Point	>200°F (93.3°C)
Recoat time	14 to 48 hrs. @ 77°F (25°C)
Cure time	3-4 hrs. @ 77°F (25°C) and 50% relative humidity
Thinner	Not recommended

TYPICAL PHYSICAL PROPERTIES:

Concrete Curing Compound	
Water Loss (ASTM C 309)	> .55 kg/m ²
Bond Strength (ACI 503R, Appendix A)	>400 psi (100% concrete failure)



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Mixing	<p>It is important to remember that this coating has a limited pot life. Although it is an extended pot life, review that all surface preparation is complete and application equipment is in good working order before starting the mixing sequence.</p> <ol style="list-style-type: none">1. Premix both components. Sikafloor FTP, Part "H" is dark olive green in color and may appear black in the container. Sikafloor FTP, Part "R" is light amber in color.2. Add the 1 gallon (3.78 L) of Sikafloor FTP, Part "R" to the 1.25 gallons (4.73 L) of Part "H" in the short filled Part "H" pail.3. Mix thoroughly with a Jiffy blade 3 minutes. This mixture will appear as a light olive green color.4. Slowly add 2.5 gallons (9.46 L) of potable water to the mixture under agitation.5. Mix for an additional 2 minutes until the mixture is fully dispersed. Fully dispersed material will appear as light yellow to white in color.
Application	<p>Sikafloor FTP should be applied by first pouring a bead of material on the surface to be coated. Using a flat squeegee spread the poured material at the recommended rate. Sikafloor FTP is a low viscosity product and will run in front of the squeegee like water. Pull the squeegee slowly with a large puddle in front of the squeegee. Allow for sufficient wetting of the slab and ensure that the recommended coverage rate is honored. Backroll, utilizing a ¼" nap roller, to eliminate puddles on the surface of the slab. Minimize the overlap from batch to batch or bead-to-bead applications while achieving complete slab coverage.</p>
Critical Recoat Time	<p>Sikafloor FTP has a recoat window of 14 to 48 hours. There is no need for additional mechanical or chemical preparation of the Fast Track Primer prior to the installation of the topcoat, if recoated with in the recoat window, and the Sikafloor FTP has not been exposed to foot or fork lift traffic or similar. If the recoat window is missed (48 hours) the surface requires grinding or screening with 80 grit, followed by a broom sweep and vacuum.</p>
Limitations	<ul style="list-style-type: none">■ IMPORTANT: Product must be protected from freezing. If frozen, discard.■ Minimum/Maximum substrate temperature: 60°F/85°F (15.5°C/30°C).■ Minimum/Maximum relative humidity: 10%/85%.■ Substrate temperature must be 5°F (3°C) above measured dew point.■ Conduct quantitative anhydrous calcium chloride testing in accordance with ASTM-F1869. Maximum acceptable test result is 8 pounds per 1,000 ft² per 24 hours. If over, use Sikafloor EpoCem 81/82.■ This product is not designed for exterior use, immersion, or any use where moisture can reach the underside of the resurfacer.■ Freshly applied Sikafloor FTP should be protected from dampness, condensation and water for at least 24 hrs.■ Do not thin this product. Addition of thinners will slow the cure and reduce the ultimate properties of this product.■ Will discolor over time when exposed to sunlight (UV) and under certain artificial lighting conditions. UV resistant, light stable topcoats are available where ultimate color/clarity retention is required.
Caution	<p>COMPONENT A: WARNING - IRRITANT, SENSITIZER: Contains epoxy resins, Nonyl Phenol (CAS 25154-52-3). Eye irritant. May cause skin/respiratory irritation. Prolonged and/or repeated contact with skin may cause allergic reaction/sensitization. Deliberate concentration of vapors for purposes of inhalation is harmful and can be fatal. Harmful if swallowed. Strictly follow all use, handling and storage instructions.</p> <p>COMPONENT B: WARNING: CORROSIVE, SENSITIZER, IRRITANT. Contains amines (mixture). Contact with skin and eyes causes severe burns. Respiratory irritant. May cause eye/skin irritation. Possible skin sensitization/allergic reaction with prolonged or repeated exposure. Harmful if swallowed. Deliberate concentration of vapors for purposes of inhalation is harmful and can be fatal.</p>
First Aid	<p>Eyes – Hold eyelids apart and flush thoroughly with water for 15 minutes. Skin – Remove contaminated clothing. Wash skin thoroughly for 15 minutes with soap and water. Inhalation – Remove to fresh air. Ingestion – Do not induce vomiting. Dilute with water. Contact physician. In all cases, contact a physician immediately if symptoms persist.</p>



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Handling & Storage	Avoid direct contact. Wear personal protective equipment (chemical resistant goggles/gloves clothing) to prevent direct contact with skin and eyes. Use only in well ventilated areas. Open doors and windows during use. Use a properly fitted NIOSH respirator if ventilation is poor. Wash thoroughly with soap and water after use. Remove contaminated clothing and laundry before reuse.	
Clean Up	Avoid contact. Wear chemical resistant clothing/gloves/goggles. In absence of adequate ventilation; use a properly fitted NIOSH respirator. Uncured material can be removed with approved solvent. Follow solvent manufacturer's instructions for use and warnings. Cured material (when Component R combined with Component H) can only be removed mechanically. In case of spill, ventilate area and contain spill. Collect with absorbent material. Dispose of in accordance with current, applicable local, state, and federal regulations.	
Additional Info	Technical Data Sheets are updated periodically. To ensure the most current version is being used, visit Technical Resources on www.sikafloorusa.com . Proper material application is the responsibility of the user. Site visits made by Sika personnel are for making technical recommendations only and not for supervising or providing quality control.	
Trouble Shooting	Problem Observed	Possible Causes
	Peeling Between Coats	Past critical recoat time; Contamination between coats.
	Puddling and/or Lack of Absorption	Improper coverage rate; Insufficient profile of the slab. Stop the application, brush blast and reapply; Same issue after a brush blast indicates that the slab is too dense for the product to function as designed.
	Slow Cure	Low floor and ambient temperatures; Use of thinner in product; Improper mixing; Product applied too thick.
	Coating Soft	Improper mixing; Use of thinner in product; Extreme weather conditions; overapplication.
	Cloudiness (after recommended cure time has passed)	Overapplication (product will not function as designed)

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1-800-933-SIKA NATIONWIDE

Regional Information and Sales Centers. For the location of your nearest Sika sales office, contact your regional center.

Sika Corporation
201 Polito Avenue
Lyndhurst, NJ 07071
Phone: 800-933-7452
Fax: 201-933-6225

Sika Canada Inc.
601 Delmar Avenue
Pointe Claire
Quebec H9R 4A9
Phone: 514-697-2610
Fax: 514-694-2792

Sika Mexicana S.A. de C.V.
Carretera Libre Celaya Km. 8.5
Fracc. Industrial Balvanera
Corregidora, Queretaro
C.P. 76920
Phone: 52 442 2385800
Fax: 52 442 2250537

