

Sikafloor® Decoflake 6000

Description	Sikafloor Decoflake 6000 is a double broadcast (nominal 1/8") floor system consisting of a combination of high solids epoxy, multicolored quartz aggregates and decorative vinyl flakes. The system produces a decorative, easy to install and maintain, seamless flooring with good durability and chemical resistance.
Where to Use	<ul style="list-style-type: none">■ Break rooms and cafeterias■ Pharmaceutical plants■ Laboratories■ Hospitals & health care facilities■ Educational facilities■ Shower and locker areas■ Prisons/correctional facilities■ Stadiums
Advantages	<ul style="list-style-type: none">■ Lower maintenance and life cycle cost vs. tile, sheet goods, and carpet■ Tough, durable and seamless floor■ Attractive permanent multicolored patterns■ Low odor■ Variety of textures available■ (Optional) Integral cove, base and curbs■ (Optional) Crack-bridging/waterproofing flexible membrane
Chemical Resistance	Before applying for protection against specific chemical environments, consult Sikafloor 215 Chemical Resistance Guide or refer to the Chemical Resistance Guide of the top coat applied or contact Sika Technical Services at 800-933-SIKA (7452).
How to Use	
Surface Preparation	Surface must be clean, sound and dry. Remove dust, laitance, grease, curing compounds, bond inhibiting impregnations, waxes and any other contaminants. All projections, rough spots, etc. should be dressed off to achieve a level surface prior to the application. Concrete - Should be cleaned and prepared to achieve a laitance and contaminant free, open textured surface by shot blasting or equivalent mechanical means. (CSP-3 as per ICRI guidelines). Sweep and vacuum any remaining dirt and dust with a wet/dry vacuum. Removing residual dust will help ensure a tenacious bond between the primer and substrate. Whenever "shot-blasting" is utilized, be careful to leave concrete with a uniform texture. Over "blasting" will result in reduced coverage rates of the primer and/or subsequent topcoats. It is also possible that the texture of the "shot-blast pattern" may show through the last coat. This is known as "tracking". The compressive strength of the concrete substrate should be at least 3500 psi (24 MPa) at 28 days and at least 250 psi (1.7 MPa) in tension at the time of application of Sikafloor 107.

Typical Data (Sikafloor 215 Topcoat)

Hardness (Shore D)	ASTM D-2240	80 @ 75°F (24° C)
Bond Strength	ASTM D-4541	>400 psi (2.76 MPa) (100% concrete failure)
Tensile Strength	ASTM D 638	7400 psi (51 MPa)
Compressive Strength	ASTM D 695	11,000 psi (75.8 MPa)
Above typical values based on 7 days cure @ 75 °F (24° C)		
VOC (g/l)	ASTM D2369-07	33.8 g/l

Shelf Life: 2 years in original unopened container under proper storage conditions. Store dry between 40° - 90°F (5° - 32°C).

Packaging: Sikafloor 107, 203 and 215 are available in 6-US gallon, 15-US gallon, and 165-US gallon kits. Broadcast Quartz is packaged in 50 lb. bags. Broadcast Vinyl Flakes are packaged in 55 lb boxes.

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System Coverage	<p>Primer: Sikafloor 107: 200-250 sq.ft./gal.</p> <p>Body Coat: Sikafloor 203: 160 sq.ft./gal. Broadcast 50-60 lbs. preblended quartz per 100 sq.ft.</p> <p>Second Body Coat: Sikafloor 203: 130-160 sq.ft./gal. Broadcast 15 lbs. vinyl flakes per 100 sq.ft.</p> <p>Top Coat: Sikafloor 215: 100-115 sq.ft./gal.</p>
Cure Mechanism	<p>Primer: Sikafloor 107: At 75°F (24°C), the primed area should be ready for foot traffic within 6-8 hours.</p> <p>Body Coat: Sikafloor 203: At 75°F (24°C), the body coat should be ready for foot traffic within 12 hours.</p> <p>Top Coat: Sikafloor 215: At 75°F (24°C), allow 12 hours for foot traffic and 24 hours for light traffic. For heavy traffic and/or chemical spillages allow 72 hours.</p>
Mixing	<p>It is important to remember that these products have a limited pot life. Therefore it is recommended to check and make sure everything is in order before starting the mixing sequence.</p> <p>Primer, Body Coat and Topcoat: Sikafloor 107, Sikafloor 203, and Sikafloor 215: (3-gallon unit) Carefully empty the contents of the Part "H" Hardener entirely into the can of Part "R" Resin. The Part "R" container is oversized to allow for easy mixing. Bulk Kits: For bulk packaging when not mixing full units each component must be pre-mixed separately to ensure product uniformity. Measure two Parts Resin and one Part Hardener by volume into a clean pail.</p> <p>Mix with a low speed jiffy mixer (300-450 rpm), until completely blended. This will take about 2 to 3 minutes. Be careful not to introduce any air bubbles while mixing. Make sure the contents are completely mixed to avoid any weak or partially cured spots in coating. During the mixing operations, scrape down the sides and bottom of the container with a flat or straight edge trowel at least once to ensure complete mixing. Mix only that quantity that can be used within its pot life.</p>
Application	<p>Refer to Sikafloor 107 data sheet for primer application.</p> <p>Body Coat: Sikafloor 203 should be applied by first pouring a bead of material in the form of a ribbon on the surface to be coated. Using a notched squeegee, flat squeegee, or trowel spread the poured material at a rate of approximately 100-160 sq.ft. per gallon. Apply as evenly as possible, working from left to right, and then back. Back roll using a high quality 3/8" nap roller. Broadcast quartz or vinyl flakes into freshly applied Sikafloor 203 in a "rainfall pattern" to excess. After the body coat has cured, sweep and vacuum excess quartz or flakes.</p> <p>Top Coat: Sikafloor 215 should be applied by first pouring a bead of material in the form of a ribbon on the surface to be coated. Using a notched squeegee, flat squeegee, or trowel spread the poured material at a rate of approximately 100-115 sq.ft. per gallon. Apply as evenly as possible, working from left to right, and then back. Back roll using a high quality 3/8" nap roller.</p>
Limitations	<ul style="list-style-type: none">■ Minimum/Maximum substrate temperature: 60°F/85°F (15.5°C/30°C).■ Maximum relative humidity: 85%.■ Substrate temperature must be 5°F (3°C) above measured dew point.■ Conduct quantitative anhydrous calcium chloride testing in accordance with ASTM-F1869. Maximum acceptable test result is 5 pounds per 1,000 ft² per 24 hours. Determine the surface moisture content by using an impedance moisture meter designed for use on concrete as detailed in ASTM E-1907. Acceptable test results shall be 4% by mass or less. If over, use Sikafloor EpoCem 81/82.■ Freshly applied Sikafloor 107, 203 and 215 should be protected from dampness, condensation and water for at least 24 hours.■ Will discolor over time when exposed to sunlight (UV) and under certain artificial lighting conditions. UV resistant, light stable topcoats are available where ultimate color/clarity retention is required.■ This product is not designed for exterior use, immersion, or any use where moisture can reach the underside of the coating.■ Do not thin this product. Addition of thinners will slow down the cure and reduce the ultimate properties of this product.
Additional Info	<p>Sikafloor System Sheets describe a series of Sikafloor products installed in progression. For specific information on the individual products mentioned, including, Mixing, Application, Chemical Warnings, First Aid, Handling & Storage, and Clean Up, PLEASE REFER TO THE INDIVIDUAL PRODUCT'S TECHNICAL DATA SHEET, available at www.sikafloorusa.com. System sheets are updated periodically. To ensure the most current version is being used, visit Technical Resources on www.sikafloorusa.com. Proper material application is the responsibility of the user. Site visits made by Sika personnel are for making technical recommendations only and not for supervising or providing quality control. Before applying for protection against specific chemical environments, consult Chemical Resistance Guide or Sika Technical Service.</p>



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The Sika logo consists of the word "Sika" in a bold, yellow, sans-serif font, set against a red triangular background that points downwards.

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